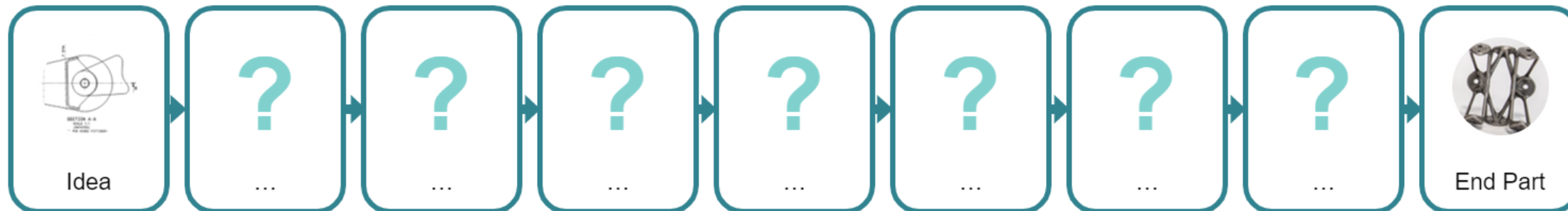


# Design Exercise

# Brief

## Topology optimisation of a polymer robotic end effector

- Material & Process Selection
- Formulate a design & manufacture workflow for your chosen material and process?



- What information is required to setup the topology optimisation?
- What do you need to consider when redesigning the component for AM?

# Available Machines & Materials

Technology	Available Machine Characteristics		Available Materials
Material Extrusion	<ul style="list-style-type: none"> <li>• Low cost (in low production volume)</li> <li>• High temperature resistance available</li> <li>• Large build volumes available</li> </ul>	<ul style="list-style-type: none"> <li>• Highly anisotropic</li> <li>• Low resolution</li> <li>• Poor surface roughness</li> </ul>	PLA / ABS / Nylon
Powder Bed Fusion	<ul style="list-style-type: none"> <li>• Low cost (in high production volume)</li> <li>• Greater design freedom</li> <li>• Large build volumes</li> </ul>	<ul style="list-style-type: none"> <li>• Excess material removal required</li> <li>• Limited powder re-use</li> <li>• Grainy surface finish</li> <li>• Subject to thermal distortion</li> </ul>	Nylon / PEEK / PEA
Vat Photopolymerisation	<ul style="list-style-type: none"> <li>• Good surface finish</li> <li>• High resolution</li> <li>• Short lead time for low volume production</li> </ul>	<ul style="list-style-type: none"> <li>• Relatively higher cost</li> <li>• Unsuitable for high volume production</li> <li>• Tendency to degrade with UV exposure</li> </ul>	Acrylate based / Epoxy based / Cyanate Ester

# Results

Topology optimisation of a polymer robotic end effector

- Workflow image
- FE Image
- Image of the load case
- Topology Optimisation result image (if possible example image of the 'before AM' part)